



## 36-2024 ADDENDUM 2

### NORTH END SEWAGE TREATMENT PLANT (NEWPCC) DIGESTER TANK 9-14 SPIRAL HEAT EXCHANGER REPLACEMENTS

#### **URGENT**

**PLEASE FORWARD THIS DOCUMENT TO  
WHOEVER IS IN POSSESSION OF THE  
BID/PROPOSAL**

ISSUED: March 27, 2024  
BY: Nathan Lee  
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**THIS ADDENDUM SHALL BE INCORPORATED  
INTO THE BID/PROPOSAL AND SHALL FORM  
A PART OF THE CONTRACT DOCUMENTS**

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**Please note the following and attached changes, corrections, additions, deletions, information and/or instructions in connection with the Bid/Proposal, and be governed accordingly. Failure to acknowledge receipt of this Addendum in Paragraph 10 of Form A: Bid/Proposal may render your Bid/Proposal non-responsive.**

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#### **QUESTIONS AND ANSWERS**

Q1: The valve spec calls for cast iron bodies. Would cast steel be acceptable (LCC?)

A1: No, the valves should be cast iron.

Q2: Would 150# RF valve facing be acceptable?

A2: No, valve facings should be flat-faced. 125FF or greater is acceptable.

Q3: A Fisher 4200 is mentioned in the spec, which we believe is a position transmitter only. Is a position transmitter required, or an entire positioner?

A3: The intent is to replace the control valve in its entirety, which includes the entire positioner.

Q4: The 6" ball valves call for double drilled and tapped for venting or drain. Where do you want the tappings on the valves?

A4: One upstream and one downstream on the valve.